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D350-607-511
Job Sheet 187980



Part No: D350-607-511

Job Qty: 2 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/29/18

Job Tracking No:

Due Date: 12/31/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description: Split from 186696 due to lack of
D4775-041

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER
RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/31/18	12/31/18	0.00	0.00	Start Up Stores/Pkg-2	9-89	DAS 9-89
140	Packaging	2 pcs	12/31/18	12/31/18	0.00	0.00	Packaging1-3	9-89	DAS 9-89
150	QC	2 pcs	12/31/18	12/31/18	0.00	0.00	QC4	9-89	DAS 9-89
160	Packaging	2 pcs	12/31/18	12/31/18	0.00	0.00	Packaging3-1	9-89	DAS 9-89
165	DC	2 pcs	12/31/18	12/31/18	0.00	0.00	DC	9-89	DAS 9-89
170	QC21-FG	2 Ea	12/31/18	12/31/18	0.00	0.00	QC21	9-89	DAS 9-89

Part Op
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	90-Start up Operation	5114891
AN4-42A	Bolt	8 Ea (4 ea)	90-Start up Operation	5106930
AN6-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	5113850
D3501-1	Bushing	16 Ea (8 ea)	90-Start up Operation	5124356
D3910-3	Crosstube Lug	4 pcs (2 ea)	90-Start up Operation	5128535
D3910-5	Crosstube Lug	2 pcs (1 ea)	90-Start up Operation	5121784
D3910-7	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5134053
D3984-030	Rubber Extrusion, X-tube, 3"	16 pcs (8 ea)	90-Start up Operation	5128225
D4148-041	Fwd Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	5140591
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	5140598
D4775-041	Strut Assembly	4 Ea (2 ea)	90-Start up Operation	5142216
D4776-3	Skidtube Clevis	4 Ea (2 ea)	90-Start up Operation	5121639
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	5112437
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	5135196
NAS1149F0432P	Washer	80 Ea (40 ea)	90-Start up Operation	5123456
NAS1149F0663P	Washer	8 Ea (4 ea)	90-Start up Operation	5057472
D4085-3	Placard	2 Ea (1 ea)	90-Start up Operation	5127972x1 5119329x1
D4713-1	Spacer	2 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	40	862	0
	AN4-42A	8	81	0
	AN6-13A	4	83	0
	D3501-1	16	501	0
	D3910-3	4	35	0
	D3910-5	2	20	0
	D3910-7	2	20	0
	D3984-030	16	164	0
	D4085-3	2	30	0
	D4148-041	2	5	0
	D4149-041	2	6	0
	D4713-1	2	59	0
	D4775-041	4	10	0
	D4776-3	4	26	0
	MS21042L4	48	1,960	0
	MS21042L6	4	218	0
	MS3367-5-0	2	202	0
	NAS1149F0432P	80	1,042	0
	NAS1149F0663P	8	380	0
Part Specifications				
Specifications could not be found.				

Plex 12/29/18 9:26 AM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S143865

Part: D350-607-511

Job No: 187980

Serial No/Batch: S143865

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA-STC SR00213NY 15/09/09, EASA S

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5140774
D350-607-511
Job Sheet 186696



Reference

Part No: D350-607-511

Job Qty: *2mg* ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

007194

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/10/18	0.00	0.00	Start Up Stores/Pkg-2		<i>DEC 21 2018</i>
140	Packaging	4 pcs		12/10/18	0.00	0.00	Packaging1-3		
150	QC	4 pcs		12/10/18	0.00	0.00	QC4		
160	Packaging	4 pcs		12/10/18	0.00	0.00	Packaging3-1		
165	DC	4 pcs		12/10/18	0.00	0.00	DC		
170	QC21-FG	4 Ea		12/10/18	0.00	0.00	QC21		

Part Op Descriptions: **165** - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	<i>✓</i> 80 Ea (20 ea)	90-Start up Operation	<i>5114891</i>
AN4-42A	Bolt	<i>✓</i> 16 Ea (4 ea)	90-Start up Operation	<i>5106970</i>
AN6-13A	Bolt	<i>✓</i> 8 Ea (2 ea)	90-Start up Operation	<i>5115411-X4 512057124</i>
D3501-1	Bushing	32 Ea (8 ea)	90-Start up Operation	<i>5124356</i>
D3910-3	Crosstube Lug	8 Ea (2 ea)	90-Start up Operation	<i>5128535 X7 5131631X1</i>
D3910-5	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	<i>5121787</i>
D3910-7	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	<i>5134053</i>
D3984-030	Rubber Extrusion, X-tube, 3"	32 Ea (8 ea)	90-Start up Operation	<i>5126225</i>
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	<i>5140591</i>
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	<i>5140598</i>
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	<i>5140599</i>
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	<i>5121639</i>
MS21042L4	Nut	<i>✓</i> 96 Ea (24 ea)	90-Start up Operation	<i>5112434</i>
MS21042L6	Nut	<i>✓</i> 8 Ea (2 ea)	90-Start up Operation	<i>5133196</i>
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	<i>5123456X125 5131202X1 35</i>
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	<i>5057477</i>
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	<i>5119329X1 5127942X3</i>
D4713-1	Spacer	4 Ea (1 ea)	90-Start up Operation	<i>5131224</i>
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	<i>5050161</i>

Job Allocations

Change Record

PAGE 1 OF 1

Part Number: D350-607-511/-511LG/-511MB

Description: QUICK RELEASE BASKET MOUNTING

[illegible]